

# WorkForce® ST-M1000 Monochrome Supertank Printer

Wireless | Print | Ethernet | PCL<sup>1</sup>



Supertank Printer

## The Cartridge-Free monochrome business printer for high-volume printing.

**Up to 2 years of ink** — in the box<sup>2</sup>

**Save up to 75 percent with low-cost replacement bottles vs. mono laser toner** — about 1/3 of 1 cent per ISO page vs. 2 1/2 cents<sup>3</sup>

**Worry-free, Cartridge-Free Printing** — includes enough ink to print up to 11,000 pages black<sup>4</sup>; two standard ink bottles included

**Powered by PrecisionCore® printing technology** — delivers ultra sharp text and remarkable image detail

**Fast print speeds, virtually no warmup time** — fast first page out to speed through short print jobs; 20 ISO ppm (black)<sup>†</sup>

**Drivers and utilities** — PCL<sup>1</sup> support included

**Reliability you can count on** — 2-year limited warranty<sup>5</sup>

**Do more** — high-capacity 250-sheet paper tray; auto 2-sided printing; rear tray for specialty media

**Versatile connectivity** — easily print from iPad®, iPhone®, Android™ tablets and smartphones<sup>6</sup>; includes Wi-Fi Direct<sup>7</sup> plus Ethernet; voice-activated printing<sup>8</sup>

**Save energy** — lower power consumption vs. laser<sup>9</sup>



Replacement ink bottle

**Print**

**Printing Technology** PrecisionCore (TFP1S-mono printhead)  
**Print Language** Epson ESC/P<sup>®</sup>-R, PCL 5<sup>1</sup>, PCL 6<sup>1</sup>  
**Print Resolution** 600 x 600 optimized dpi  
**Max. Print Resolution** 1200 x 2400 dpi  
**Print Speed**<sup>†</sup> 20.0 ISO ppm (black)  
**Auto 2-sided Print Speed**<sup>†</sup> 9.0 ISO ppm (black)  
**First Page Out** 6 sec simplex, 13 sec duplex  
**Min. Ink Droplet Size** 2.8 picoliters

**Mobile and Voice-activated Printing**<sup>8</sup>

**Epson Connect™ Solutions**<sup>8</sup> Epson iPrint™ App (iOS<sup>®</sup>, Android), Epson<sup>®</sup> Remote Print  
**Other** Google Cloud Print™ 2.0

**Connectivity**

**Standard Connectivity**

Hi-Speed USB  
 Wireless 802.11 b/g/n<sup>7</sup>  
 Wired Ethernet (10/100/1000 Mbps)  
 Wi-Fi Direct<sup>7</sup>

**Operating Systems**

Windows<sup>®</sup> 10, Windows 8, 8.1 (32-bit, 64-bit), Windows 7 (32-bit, 64-bit), Windows Vista<sup>®</sup> (32-bit, 64-bit), Windows Server<sup>®</sup> 2003 SP2 or later<sup>10</sup>, Windows Server 2016<sup>10</sup>  
 Mac<sup>®</sup> OS X<sup>®</sup> 10.6.8 – macOS<sup>®</sup> 10.13.x<sup>11</sup>

**Paper Handling**

**PC-free Paper Support** Plain (Letter, 8.5" x 14", A4), Photo (4" x 6", 5" x 7", 8" x 10", Letter, A4)

**Max. Paper Size** 8.5" x 47.2"

**Paper Sizes** 4" x 6", 5" x 7", A6, Half Letter, Letter, A4, Executive, Legal, User definable (from 2.2" x 3.4" to 8.5" x 47.2")

**Paper Types** Epson Multipurpose Plus Paper, Epson Bright White Premium Paper, Epson Bright White Pro Paper, Epson Photo Paper Glossy, Epson Premium Photo Paper Glossy, Epson Ultra Premium Photo Paper Glossy, Epson Premium Semi-Gloss Photo Paper, Epson Presentation Paper Matte, Epson Premium Presentation Paper Matte, Epson Premium Presentation Paper Matte – Double-sided, Epson Ultra Premium Presentation Paper Matte, Epson Brochure & Flyer Paper Double-sided

**Paper Handling (continued)**

**Envelope Types** No. 10

**Max. Paper Weight**

64 – 90 g/m<sup>2</sup> (plain paper)  
 102 – 300 g/m<sup>2</sup> (Premium Glossy Photo)  
 250 sheets (80 g/m<sup>2</sup>)

**Input Paper Capacity** 1 – 250 sheets (80 g/m<sup>2</sup>)

**Output Paper Capacity** 100 sheets Letter plain paper (Standard Print Mode)

**Rear Feed** 1 sheet

**2-sided Printing (Automatic/Manual)** Automatic 2-sided print

**Paper Types (Front Tray)** Epson Multipurpose Plus Paper, Epson Bright White Premium Paper, Epson Premium Presentation Paper – Matte, Epson Premium Presentation Double-Sided Matte Paper, Epson Brochure & Flyer Paper Double-sided

**General**

**Temperature**

Operating: 50 ° to 95 °F (10 ° to 35 °C)  
 Storage: -4 ° to 104 °F (-20 ° to 40 °C)

**Relative Humidity**

Operating: 20 – 80%  
 Storage: 5 – 85% (no condensation)

**Sound Level**

Power: 6.9 B(A)  
 Pressure: 56 dB(A)

**Power Requirements**

Rated Voltage: AC 100 – 240 V Universal (Automatic)  
 Rated Frequency: 50 – 60 Hz  
 Rated Current: 0.4 – 0.2 A

**Power Consumption**

Approx. 12 W (ISO 24712)  
 (Standalone copy printing)  
 Approx. 4.3 W (Ready Mode)  
 Approx. 0.7 W (Sleep Mode)  
 Approx. 0.2 W (Power Off Mode)

**Safety Standards**

UL60950-1-CAN/CSA-22.2 No. 60950  
 EMC FCC Part 15 subpart B class B,  
 CAN/CSA-CEI/IEC CISPR 22 class B

**Weight and Dimensions (W x D x H)**

Printing: 14.8" x 13.7" x 5.9"  
 Storage: 14.8" x 13.7" x 5.9"  
 Weight: 9.5 lb

**What's in the Box**

WorkForce ST-M1000 monochrome supertank printer, manual, power cord, 2x bottle 532 Black (120 mL)  
**Software Available**<sup>12</sup> Epson printer drivers  
**Warranty**<sup>8</sup> Standard 2-year limited warranty in the U.S. and Canada  
**Country of Origin** Philippines

**Ink**

**Ink Bottle** 1 ink bottle (Black)

**Replacement Ink Bottle**<sup>4</sup>

532 Black ink bottle (120 mL) yield: 6,000

Epson strongly recommends the use of genuine ink to ensure optimal print quality and performance.

**Eco Features**

Save up to 50 percent of your paper supply with automatic, 2-sided printing

ENERGY STAR<sup>®</sup> qualified

RoHS compliant

Recyclable product<sup>13</sup>

Epson America, Inc. is a SmartWay<sup>®</sup> Transport Partner<sup>14</sup>

**Ordering Information**

WorkForce ST-M1000 Monochrome Supertank Printer C11CG94201  
 Maintenance Box T04D100

Epson strongly recommends the use of genuine ink to ensure optimal print quality and performance.

All images simulated.

† Black print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on factors including system configuration, software, and page complexity. For more information, visit [www.epson.com/printspeed](http://www.epson.com/printspeed) | 1 Not all media types are supported for PCL printing. | 2 Based on average monthly document print volumes of about 300 pages. | 3 Savings comparison and cost per ISO page based on the purchase cost of a replacement ink bottle and the cost of enough mono toner cartridges to achieve the total page yields of the ink bottle using the manufacturers' online prices and yields for the highest-capacity toner cartridges for the best-selling similarly featured mono laser printers priced at \$499 (USD) or less with speeds of 30 ppm or less per industry-available data as of July 2018. Actual savings will vary based on print tasks, print volumes and usage conditions. | 4 Part of the ink from the included bottle is used for initial setup; yields are lower than those of replacement ink bottles. Included and replacement ink bottle yields based on the ISO/IEC 19752 pattern with Epson's methodology. Actual ink yields will vary considerably for reasons including images printed, print settings, temperature and humidity. Ink is used for printing and printer maintenance, and the ink must be available for printing. For more information, visit [www.epson.com/inkinfo](http://www.epson.com/inkinfo) | 5 As of October 1, 2019, this product comes with a 24-month standard limited warranty or 50,000 plain paper sheets (whichever happens first). Please visit [www.epson.com/support](http://www.epson.com/support) for more details. | 6 Most features require an Internet connection to the printer, as well as an Internet- and/or email-enabled device. For a list of Epson Connect enabled printers and compatible devices and apps, visit [www.epson.com/connect](http://www.epson.com/connect) | 7 Wi-Fi CERTIFIED™; level of performance subject to the range of the router being used. Wi-Fi Direct may require printer software. | 8 Epson Connect account and voice-activated account registration required. See [www.epson.com/voice](http://www.epson.com/voice) for device compatibility. | 9 Compared to similarly featured monochrome printers under \$500 (USD) with speeds of 30 ppm or less based on industry available data, July 2018. Actual power savings will vary by product model and usage. | 10 Only printing is supported under Windows Server OS. | 11 Some applications and/or functions may not be supported under Mac OS X. | 12 Internet access is required to install OS X drivers and software. | 13 For convenient and reasonable recycling options, visit [www.epson.com/recycle](http://www.epson.com/recycle) | 14 SmartWay is an innovative partnership of the U.S. Environmental Protection Agency that reduces greenhouse gases and other air pollutants and improves fuel efficiency.

See the latest innovations from Epson Business Solutions at [www.epson.com/forbusiness](http://www.epson.com/forbusiness)

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